	Product Specification		#: SP-WP-173		
	WHEY PROTEIN ISOLATE POWDER WPI 90		Edition number: 5		
(Spomlek)			Edition date: 16.01.2023		
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Product name		WHEY PROTEIN ISOLATE POWDER WPI 90 INSTANT			
Product description		whey protein isolate in the form of easily soluble powder (instant)			
Raw material		fresh whey obtained from sweet cheese production			
Ingredients		whey protein isolate, lecithin (sunflower)			
		PRODUCT CHARACTERISTICS			
Appearance		free flowing powder, homogenous, finely atomized, small conglomerates easily crumbling - admissible			
Colour		homogenous, creamy white to yellow			
Taste and aroma		typical - proteinaceouse, clean, free from off-odour and off-taste			
Mechanical contaminations		absent, scorched particles – disc A , B - admissible			
		QUALITY CHARACTERISTICS			
Moisture		max. 6 %			
Protein in dry matter		min. 90 %			
Fat		max. 1,5%			
Ash		max. 3,5%			
Lactose		max. 2%			
рН		6,0 - 7,0			
Solubility index		max. 1,0 cm <sup>3</sup>			
Antibiotics or inhibitory substances		absent			
Total Plate Cour	nt cfu/g	30000			
Salmonella		absent in 25 g, n=5 c=0			
Listeria monocytogenes		absent in 25 g, n=5 c=0			
Staphylococcus aureus in cfu/g		m=10 M=100, n=5 c=2			
Enterobacteriaceae		m=M=10, n=5 c=0			
Coliforms in cfu/g		m=0 M=10, n=5 c=2			
Yeast and moulds in cfu/g n = number of tests,		max. 100			

m = threshold number of bacteria per gram below which product quality is satisfactory,

M = maximum number of bacteria per gram above which the quality of the product is unsatisfactory, c = maximum number of results which may have values between m and M

Packaging	<b>direct package</b> – paper bags - 15.0 kg, 4-layer with polyethylene insert <b>palleting</b> : 825kg EURO pallets wrapped in stretch foil		
Requirements concerning contaminants	heavy metals, aflatoxines M1, pesticides – in accordance with applicable laws		
Allergens	milk (including lactose)		
GMO statement	product does not contain nor is produced with GMO or GMO sourced components		
Labelling	in accordance with applicable laws and UE regulations		
Nutritional information per 100g	Energy value Fat - including saturated fatty acids Carbohydrates - including sugars Protein Salt	1582kJ/373kcal 1,0 g 0,2 g 3,9 g 0,4 g 87 g 0,62g	
Storage conditions	temp. ≤ 20°C, RH ≤ 75 %		
Shelf life	- bags 15kg - 24 months from production date		
Transport	vehicles protecting product against pollution, damage, moisture or other harmful atmospheric factors valid sanitary book of the vehicle required		
Declaration of conformity	Specification compliant with applicable laws		
Contact data	e-mail: <u>cheese@spomlek.pl</u> , tel.: +48 83 3511439		